



Industrie Service

# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2:2020

TÜV SÜD/15085/CL1/902/23/0

TÜV SÜD Industrie Service GmbH hereby certifies that the welding company

**Electroputere VFU Pascani S.A.**  
**Str. Garii Nr. 18**  
**705200 Pascani**  
**Romania**

fulfills the requirements  
for the scope according to

**EN 15085-2:2020 classification level CL1**  
**in the type of activity D, P, M**

in the range indicated in the annex.

validity: 2023-09-28 until 2026-09-27

München, 2023-09-28  
Place and date of issue

Lead auditor: B.Sc. POP-VAIDA



EQ3094204



**Certification Body**  
Material and Welding Technology

*T. Sack*

Dipl.-Ing. SACK  
Deputy head of certification body



## Scope of the certificate

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2 1.2	$t \geq 3 \text{ mm}$ $t = 3 - 16 \text{ mm}$ $D \geq 35 \text{ mm}$	FW BW
135	1.2 1.2 8.1	$t = 1.4 - 30 \text{ mm}$ $t = 1.4 - 50 \text{ mm}$ $D \geq 19 \text{ mm}$ $t = 1.4 - 10 \text{ mm}$ $D \geq 75 \text{ mm}$	FW BW BW; FW: $t=1.4-6\text{mm}$
141	1.2 8.1	$t = 2 - 4 \text{ mm}$ $t = 3 - 6 \text{ mm}$	- -

### Area of Application:

- New build of railway vehicles and their components
- Maintenance welding of railway vehicles and their components
- Design for maintenance welding
- Design of components for railway vehicles
  - wagon boxes, chassis, bogies

### Responsible welding coordinator(s):

Ovidiu Bejinariu, Level A (IWE)

born: 1966-07-20

### 1st deputy(ies) of the responsible welding coordinator(s):

Florin-Constantin Rotaru, Level A (IWE)

born: 1987-03-25

### Others deputies:

Vasilica-Silviu Ionescu, Level C (IWS)  
Mugurel Amaritei, Level C

born: 1970-05-05  
born: 1968-09-16

### Remarks:

### Register no.:

TÜV SÜD/15085/CL1/902/23/0

### General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.