

C E R T I F I C A T E

Welding of railway vehicles and
components according to EN 15085-2:2020

TÜV SÜD/15085/CL1/902/23/0

TÜV SÜD Industrie Service GmbH hereby certifies that the welding company

Electroputere VFU Pascani S.A.
Str. Garii Nr. 18
705200 Pascani
Romania

fulfills the requirements
for the scope according to

EN 15085-2:2020 classification level CL1
in the type of activity D, P, M

in the range indicated in the annex.

validity: 2023-09-28 until 2026-09-27

München, 2023-09-28

Place and date of issue

Lead auditor: B.Sc. POP-VAIDA



EQ3094204

Certification Body
Material and Welding Technology

T. Sack

Dipl.-Ing. SACK
Deputy head of certification body



Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2 1.2	$t \geq 3 \text{ mm}$ $t = 3 - 16 \text{ mm}$ $D \geq 35 \text{ mm}$	FW BW
135	1.2 1.2 8.1	$t = 1.4 - 30 \text{ mm}$ $t = 1.4 - 50 \text{ mm}$ $D \geq 19 \text{ mm}$ $t = 1.4 - 10 \text{ mm}$ $D \geq 75 \text{ mm}$	FW BW BW; FW: $t=1.4-6\text{mm}$
141	1.2 8.1	$t = 2 - 4 \text{ mm}$ $t = 3 - 6 \text{ mm}$	- -

Area of Application:

- New build of railway vehicles and their components
- Maintenance welding of railway vehicles and their components
- Design for maintenance welding
- Design of components for railway vehicles
 - wagon boxes, chassis, bogies

Responsible welding coordinator(s):

Ovidiu Bejinariu, Level A (IWE)

born: 1966-07-20

1st deputy(ies) of the responsible welding coordinator(s):

Florin-Constantin Rotaru, Level A (IWE)

born: 1987-03-25

Others deputies:

Vasilica-Silviu Ionescu, Level C (IWS)

born: 1970-05-05

Mugurel Amaritei, Level C

born: 1968-09-16

Remarks:

Register no.:

TÜV SÜD/15085/CL1/902/23/0

General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.

